

WedgeRock RP/RBP Series
Planetary (Bevel) Gear Actuators

**INSTALLATION COMMISSIONING,
OPERATION & MAINTENANCE MANUAL**

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1.0 Introduction

1.1 Purpose

The purpose of this manual is to provide necessary information for:

- Installation
- Commissioning
- Operation
- Maintenance



Caution:

Failure to observe instructions contained in this manual could result in personal injury and property damage, and may void warranty. Read this manual carefully before installing and using the product. Additional information will be provided on request.

1.2 Audience

This manual is intended for qualified personnel who are tasked to deal with all aspects of the gear actuator.

2.0 Safety

2.1 General Safety Information

Responsibility

The end user or contractor is responsible for implementing required protective measures on site, such as personal protective equipment, lockout-tagout, or barriers. Safety guidelines provided in this document are intended to supplement site/facility work practice and policy.

Qualification of Personnel




All activities addressed in this manual must be carried out by suitably qualified personnel having been authorized by the end user and/or contractor. Prior to working on this product, personnel must have thoroughly read and understood these instructions.

2.2 Safety Terminology and Symbols

It is important to read, understand, and follow safety messages and regulations carefully before handling product. Instructions are published to help prevent these hazards:

- Personal accidents and health problems
- Damage to the product
- Product malfunction
- Environmental contamination

All safety messages are flagged with an exclamation symbol and the word Caution, Warning, or Danger.

| Hazard Level | Indication |
|---|--|
|  Danger: | A hazardous situation which, if not avoided, will result in death or serious injury. |
|  Warning: | A hazardous situation which, if not avoided, could result in death or serious injury. |
|  Caution: | A hazardous situation which, if not avoided, could result in minor or moderate injury. |
| Notice: | <ul style="list-style-type: none"> • A potential situation which, if not avoided, could result in undesirable conditions. • A practice not related to personal injury. |

2.3 Environmental Safety

The Work Area

Always keep work area clean.

Waste and Emissions Regulations

Observe safety regulations regarding waste and emissions:

- Appropriately dispose of all waste.
- Clean up spills in accordance with safety and environmental procedures.
- Report all environmental emissions to the appropriate authorities.



WARNING:

If the product has been contaminated in any way, such as from toxic chemicals or nuclear radiation, do NOT send the product to WedgeRock unless it has been properly decontaminated.

2.4 User Safety

Safety Equipment

Use safety equipment according to the company and manufacturers guidance. Recommended personal protective equipment (PPE) in the work area:

- Safety Glasses
- Protective Shoes
- Protective Gloves
- Hard hats when applicable

Precautions before Work

- Make sure of clear path of retreat.
- Make sure product cannot roll or fall over and injure people or damage property.
- Make sure lifting equipment is in serviceable condition.
- Check explosion risk before using electric hand tools.

- Lock and tag out any potentially dangerous energy sources.

Precautions during Work

- Never work alone.
- Always wear protective clothing and hand protection.
- Stay clear of suspended loads.
- Always lift the product by its lifting device.

3.0 Transportation, Handling, Storage, & Packaging

3.1 Inspect the Delivery

Inspect the package

1. Inspect for damaged or missing items upon delivery.
2. Note any damaged or missing items on the receipt and freight bill.
3. File a claim with the shipping company if anything is out of order. If product has been picked up from distributor, make a claim directly to distributor.

Inspect the unit

1. Remove packing materials from product. Dispose of all packing materials in accordance with local regulations.
2. Inspect product to determine if parts have been damaged or are missing.
3. If applicable, unfasten product by removing screws, bolts, or straps. For personal safety, be careful when handling nails and straps.
4. Contact sales representative if anything is out of order

3.2 Transportation Guidelines



WARNING:

Dropping, rolling or tipping units, or applying other shock loads, can cause property damage and personal injury. Ensure unit is properly supported and secure during lifting and handling.



CAUTION:

Risk of injury or equipment damage from use of inadequate lifting devices. Ensure lifting devices (such as chains, straps, forklifts, cranes, etc.) are rated to sufficient capacity.



WARNING

- Risk of serious personal injury or equipment damage. Proper lifting practices are critical to safe transport of heavy equipment. Ensure practices used are in compliance with all applicable regulations and standards.
 - Safe lifting points are specifically identified in manual and general arrangement drawing. It is critical to lift equipment only at designated points. Integral lifting eyes or eye bolts on gear actuators are intended for use in lifting gear actuator assembly only.
 - Lifting and handling heavy equipment poses a crush hazard. Use caution during lifting and handling and wear appropriate Personal Protective Equipment (PPE, such as steel-toed shoes, gloves, etc.) at all times. Seek assistance if necessary.
-



Figure 1: - Example of a Proper Lifting Method

3.3 Storage guidelines

Storage requirements are dependent on storage duration. The normal packaging is designed only to protect the unit during shipping.

| Length of time in storage | Storage requirements |
|--|--|
| Upon receipt/short-term (less than six months) | <ul style="list-style-type: none"> • Store in a covered and dry location. • Store the unit free from dirt. • Store on a pallet or up off the ground. |
| Long-term (more than six months) | <ul style="list-style-type: none"> • In addition to the short term requirements, apply rust inhibitor to uncoated faces such as the baseplate and motor adapter if any. Inspect every six months and reapply if needed. |

4.0 Product description

4.1 General description

The RP series gear actuator is an industrial planetary gear with planetary gear reduction. These are used for operating a variety of applications including valves, dampers, gates, etc. The gearbox can be operated manually or with an electric actuator. Some RP gears are configured for quarter turn applications with stops, and others are configured as multi-turn. The RBP series gear actuator performs the same as the RP but includes a bevel gear which turns the input shaft perpendicular to the output shaft.

4.2 Nameplate information

Every gear actuator has a nameplate that provides information including:

- Model
- Ratio
- Serial Number
- General Arrangement Drawing Number

5.0 Installation



WARNING:

Ensure shaft being driven by gear actuator is not able to rotate while installing gear operator. If installing in the field, valves should be shut with pipeline flow stopped, dampers and gates should be locked or placed in a position that won't allow movement. Failure to do so can cause unexpected movement resulting in personal injury and damage to equipment.

5.1 Pre-Installation

Wipe baseplate underside (mounting surface) and mating flange completely.

5.2 Installation of Gear Operator on to Valve

1. Cycle gear actuator to match the valve position if quarter turn configuration(Open / Shut). Skip this step if multi-turn.
2. Apply light oil or anti-seize to the valve stem before installing gear operator.
3. Install key into valve stem keyway.
4. Align gear operator with valve stem and slide onto valve flange.
5. Align gear operator and valve flange mounting holes by turning gear actuator input shaft.
6. Install mounting bolts and tighten incrementally in a crossing pattern.
7. See bolt torque specification chart for torque values.

5.3 Installation of Electric Actuator on Valve Operator

If the gear actuator is designed and configured for motorized service, an electric actuator may be used to operate. Refer to the electric actuator IOM to Install. A motorizable gear actuator can be assembled with a motor adapter flange. Consult WedgeRock to confirm maximum allowable input speed and cycle rating.

6.0 Removal



WARNING:

Ensure the device being operated by the gear is secure and the shaft being driven by the gear actuator will not rotate uncontrollably after removal. Failure to conduct a comprehensive risk assessment of gear removal can lead to personal injury and damage to equipment.

1. Remove mounting bolts.
2. Remove gear actuator from valve.

7.0 Commissioning

7.1 Position Stops

The open and shut stops prevent the gear operator from rotating past the open and shut positions of the valve in a quarter turn application. Each stop allows for $\pm 5^\circ$ of rotation from nominal for a travel range of 80° to 100° . Multi-turn applications do not require position stops.

Stop Bolt Sealing

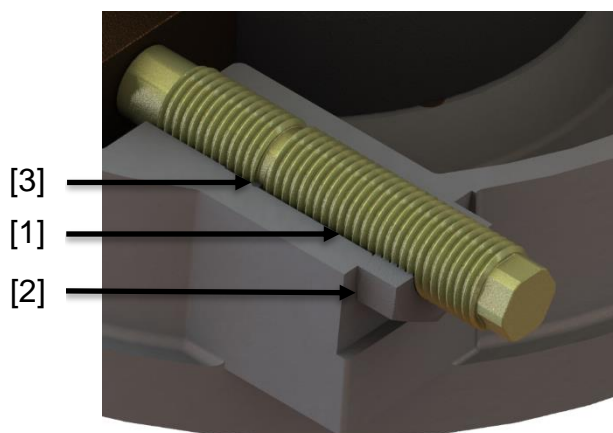


Figure 2 - Standard Stop Configuration

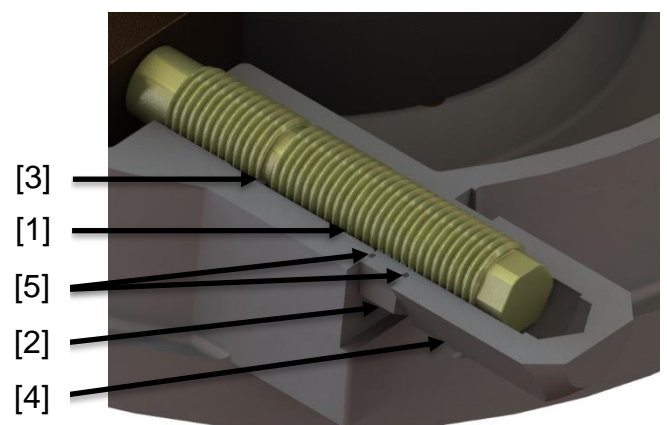


Figure 3 - Sealed Stop Configuration

In the standard configuration, [1] stop bolts include an [3] O-ring that seals against the stop bolt bore in the housing. This arrangement allows the [1] stop bolt to remain sealed from ingress while being adjusted. See Figure 2 - Standard Stop Configuration.

[1] Stop bolts are supplied standard as zinc plated steel. When not suited to the application, a [4] stop bolt cover configuration, completely seals the stop bolt from outside elements. See Figure 3 - Sealed Stop Configuration

Adjusting the “Shut” Position Stop

1. Remove [4] stop bolt cover and loosen [2] jam nut (as equipped).
2. Turn hand wheel so valve is in the shut position. The [1] stop bolt may have to be adjusted to allow valve to move to correct position.
3. Adjust the shut position stop bolt until it comes into contact with stop lug inside gear operator.
4. Tighten [2] jam nut to lock [1] stop bolt in place.
5. If [4] stop bolt cover is included, verify [5] O-rings are correctly installed in respective grooves. Tighten [4] stop bolt cover onto [2] jam nut.

Adjusting the “Open” Position Stop

1. Remove [4] stop bolt cover and loosen [2] jam nut (as equipped).
2. Turn hand wheel so valve is in the open position. The [1] stop bolt may have to be adjusted to allow valve to move to correct position.
3. Adjust the open position stop bolt until it comes in contact with stop lug inside gear operator.
4. Tighten [2] jam nut to lock [1] stop bolt in place.
5. If [4] stop bolt cover is included, verify [5] O-rings are correctly installed in respective grooves. Tighten [4] stop bolt cover onto [2] jam nut.

7.2 Pressure Relief Vent (PRV)

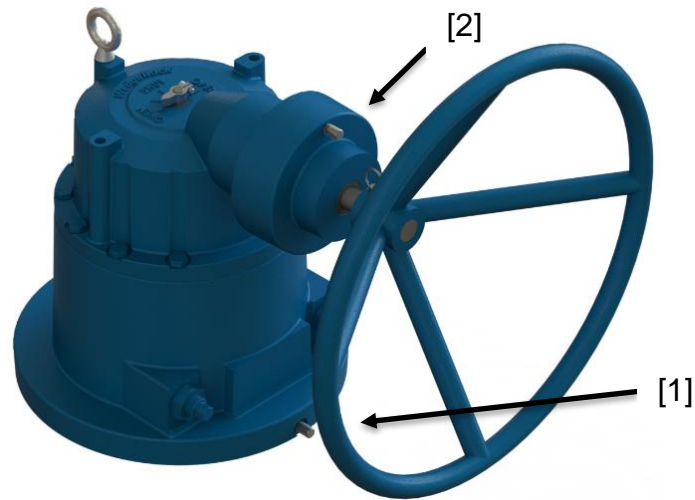


Figure 4 - Pressure Relief Vents

Pressure Relief for Stem Area [1]

Pressure relief may be provided for stem area to avoid any buildup of pressure due to valve stem leakage per API 6D.

Pressure Relief for Gear Actuator Housing [2]

Pressure relief may be provided for gear actuator housing to avoid buildup of pressure due to temperature fluctuation (thermal expansion).

Adjusting PRV Location

If specified when ordered, the PRV will be provided in the highest NPT port determined by installation orientation. If the final position is not known when the gear is ordered, the PRV will be installed as indicated on the general arrangement drawing. If the PRV is below the grease line, it will allow lubricant to weep periodically as pressure builds and is released. **Please contact WedgeRock to modify PRV location for guidance.**

7.3 Electric Actuator

If an electric actuator is installed, refer to the electric actuator IOM for commissioning.



CAUTION:

Before running gear actuator against end stops with electric actuator, verify the electric actuator output rotation is correct and torque limits have been set. Failure to do so may result in damage to gear actuator.

8.0 Operation

The gear actuator is operated by rotating the input shaft clockwise or counterclockwise which results in the output hub rotating. Refer to the general arrangement drawing for output rotation direction with a given input rotation.

8.1 Manual Operation

To operate gear manually, a hand wheel, chain wheel, or drive nut may be provided. Limit input speed to less than 200 RPM and ensure input torque does not exceed gear actuator rating provided by WedgeRock.



CAUTION:

Do not replace the factory hand wheel with a different size without consulting the factory. Do not install chain wheels if not installed from the factory. Do not use cheater bars or drive the gear in any way it was not intended as this will void the warranty and may cause damage to the gear actuator, valve stem, drive shafts, or other torque transmitting devices as well as being dangerous to the user.

8.2 Motorized Operation

An electric actuator may be used to operate gear actuator. Refer to electric actuator IOM to operate.

9.0 Maintenance

9.1 Lubrication

The gear actuator is lubricated for life at the factory. Added or replacement lubrication will not be necessary throughout its rated life.

9.2 Spare Parts

In general, spare parts are not required for the life of the gear actuator. If spare parts are required, contact your WedgeRock sales representative or go to <https://wedgerock.com/> and select Contacts & Location for contact information.

9.3 Service

WedgeRock has service personnel available to install, maintain, and repair all WedgeRock products. For more information, contact your WedgeRock sales representative or go to <https://wedgerock.com/> and select Contacts & Location for contact information.

10.0 Torque Chart

| Torque Chart [Grade 5] | | | | |
|------------------------|--------------|------|---------------------|------|
| Diameter & TPI | Torque | | | |
| | Dry [K=0.20] | | Lubricated [K=0.15] | |
| | [Ft-Lbs] | [Nm] | [Ft-Lbs] | [Nm] |
| 1/4-20 | 8.0 | 10.8 | 6.3 | 8.5 |
| 5/16-18 | 17 | 23 | 13 | 18 |
| 3/8-16 | 30 | 41 | 23 | 31 |
| 7/16-14 | 50 | 68 | 35 | 47 |
| 1/2-13 | 75 | 102 | 55 | 75 |
| 9/16-12 | 110 | 149 | 80 | 108 |
| 5/8-11 | 150 | 203 | 110 | 149 |
| 3/4-10 | 260 | 353 | 200 | 271 |
| 7/8-9 | 430 | 583 | 320 | 434 |
| 1-8 | 640 | 868 | 480 | 651 |
| 1-1/8-7 | 790 | 1071 | 600 | 813 |
| 1-1/4-7 | 1,120 | 1519 | 840 | 1139 |
| 1-3/8-6 | 1,470 | 1993 | 1,100 | 1491 |
| 1-1/2-6 | 1,960 | 2657 | 1,460 | 1979 |

| Torque Chart [Class 8.8] | | | | |
|--------------------------|--------------|------|---------------------|------|
| Diameter & Pitch | Torque | | | |
| | Dry [K=0.20] | | Lubricated [K=0.15] | |
| | [Ft-Lbs] | [Nm] | [Ft-Lbs] | [Nm] |
| M6X1.00 | 7.7 | 10.5 | 5.8 | 7.9 |
| M8X1.25 | 19 | 26 | 14 | 19 |
| M10X1.50 | 37 | 51 | 28 | 38 |
| M12X1.75 | 65 | 88 | 49 | 66 |
| M14X2.00 | 103 | 140 | 77 | 105 |
| M16X2.00 | 162 | 219 | 121 | 164 |
| M18X2.50 | 229 | 311 | 172 | 233 |
| M20X2.50 | 325 | 441 | 244 | 331 |
| M22X2.50 | 443 | 600 | 332 | 450 |
| M24X3.00 | 562 | 762 | 422 | 572 |
| M27X3.00 | 822 | 1115 | 617 | 837 |
| M30X3.50 | 1117 | 1515 | 838 | 1136 |
| M33X3.50 | 1520 | 2061 | 1140 | 1546 |
| M36X4.00 | 1952 | 2647 | 1464 | 1985 |